



Dart Aerospace Ltd.
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RBW6000G00231-8G
Job Sheet 188458



Part No: RBW6000G00231-8G

Job Qty: 6 ea

Part Name: Jackscrews



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No: re-identify

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6000G00231-8G Rev. A IPP Rev. A 18.09.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/25/19	1/25/19	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	6 pcs	1/25/19	1/25/19	0.00	6.00	Small Fab-4	DAS	MLL
120	QC	6 pcs	1/25/19	1/25/19	0.00	0.00	QC5	38	28
130	Packaging	6 pcs	1/25/19	1/25/19	0.00	0.00	Packaging3-1	9-89	DAS
140	QC21-FG	6 Ea	1/25/19	1/25/19	0.00	0.00	QC21		21 JAN 31 2019

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1430-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6000G00231-8G-4to RBW6000G00231-8G-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8G6000G00231P	MAIN TOOL SUPPLIES	6 pcs (1 ea)	90-Start up Operation	5028614
97524A032	Sealing Blind Rivet	24 Ea (4 ea)	110-Small Fab	5113449
RB41011	Dart Tooling Placard, Aluminum	6 Ea (1 ea)	110-Small Fab	5021040
RBW6000G00231-8G-4	Content Placard	6 pcs (1 ea)	110-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8G6000G00231P	6	6	0
110-Small Fab	97524A032	24	578	0
	RB41011	6	443	0
	RBW6000G00231-8G-4	6	0	0



Container No: S149559



Part: RBW6000G00231-8G

Job No: 188458

Serial No/Batch: S149559

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 01/30/19